



Part of the **Cornerstone Building Brands** Family

**June 3, 2024**

Dear Valued Customer,

Cornerstone Building Brands would like to thank you for your continued business and partnership. We are reaching out today with an important update regarding metal pricing for the Ply Gem, Mastic and Variform brands.

In addition to continued labor and utility cost increases, major global geopolitical actions have greatly impacted aluminum prices in recent months; specifically, the US and UK banning newly produced Russian aluminum, copper, and nickel from being traded on their exchanges. While Cornerstone Building Brands proudly sources our aluminum from United States mills, the sanctions, tariffs and latest ban have increased the index price on aluminum globally.

As a result, it is necessary for us to adjust pricing to support continued production. The following price increases will be implemented:

- Roll Form & Fabricated Accessories – average of 6%
- Trim Coil – average of \$3-5/ct

New price sheets will be distributed soon, with all pricing effective for products shipped on or after July 1, 2024 - dependent on contractual agreements.

We remain committed to providing our customers with high quality exterior building solutions and look forward to a continued partnership of driving growth together.

Please reach out to your sales representative if you have any questions.

Thank you for your loyalty.

Sincerely,

A handwritten signature in black ink, appearing to read 'J. Flack'.

Jason Flack  
Senior Vice President, Sales and Customer Enablement  
Surface Solutions – U.S.  
**Cornerstone Building Brands**