



February 27, 2026

Dear Valued Customer,

Since our last aluminum price adjustment for the **Ply Gem Performance Metals** brand in July

2025, market conditions have continued to shift sharply. Both the London Metal Exchange

(LME) and Midwest Premium (MWP) indices have risen at a pace that far exceeds historical

norms, and tariffs continue to elevate costs across the supply chain—including for **domestically**

sourced aluminum, which previously offered some insulation from global volatility.

To illustrate the magnitude of these changes:

- **LME aluminum** has increased from **\$1.14** (pre-July 2025 announcement) to **\$1.39** per pound as of February 2026—an increase of **\$0.25**, or roughly **22%**
- **MWP** has risen from **\$0.58** to **\$1.04** over the same period—an increase of **\$0.46**, or approximately **79%**

The total cost for raw aluminum ingot has increased by 42% since July 2025.

These increases are not temporary fluctuations; they represent sustained, structural cost

escalation. Cornerstone Building Brands has absorbed these rising costs for as long as possible

through internal efficiencies and margin compression. However, the combined impact of these

increases has reached a point where continued absorption is no longer feasible.

Price Adjustment Details

Effective **May 1, 2026**, a price increase of **15%** will apply to all **Ply Gem Performance**

Metals aluminum products.

- The new pricing will apply to **all shipments on or after May 1, 2026**, or as contractually obligated
- Orders **placed on or after April 15, 2026**, will be entered at the new pricing levels
- Cornerstone Building Brands reserves the right to **limit order quantities to historical purchasing patterns** to ensure fair allocation and maintain supply continuity

We understand the challenges that price adjustments create, and this decision was made only

after careful evaluation of the sustained cost pressures affecting our industry. Our commitment remains to provide reliable supply, consistent quality, and transparent communication as market conditions evolve.

Your Ply Gem representative is available to discuss how this adjustment affects your specific programs and to provide supporting documentation on index movements.

Thank you for your continued partnership.

Sincerely,



Carlo Fiorella

VP/General Manager, Metal, Trim & Accessories

Cornerstone Building Brands

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