



Dear Valued Customer,

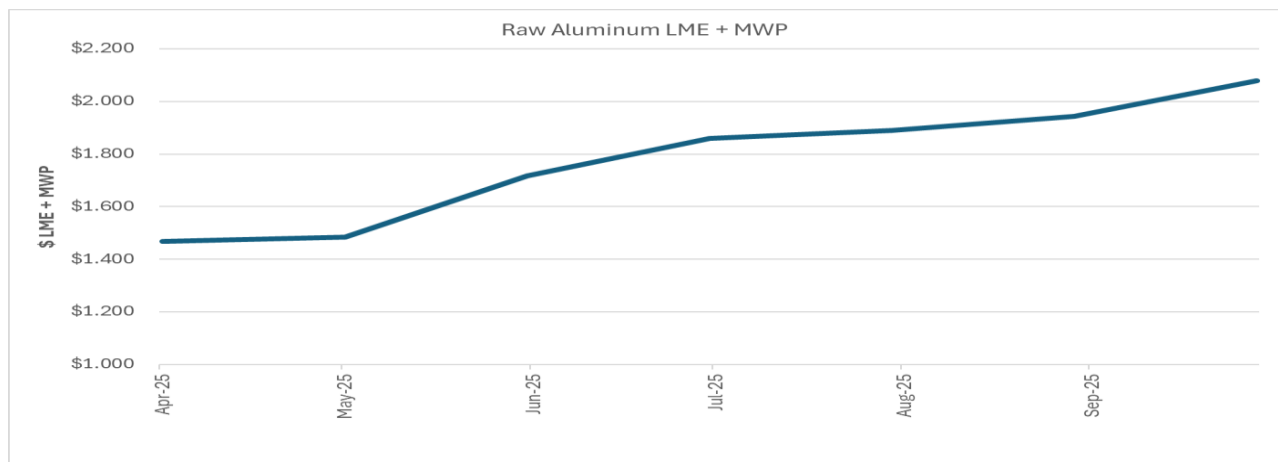
Nov 14, 2025

As most of you are aware, there has been considerable inflation in the aluminum market this year. As you can see from the graph below, the landed raw aluminum cost alone has increased an additional 29% since our last manufacturing increase dated Mar 17th of this year. Since April, we have experienced a doubling of the Section 232 tariffs on aluminum to 50%, escalating trade challenges with Canada (the US's largest source of raw ingot), and a recent fire at a major aluminum processing plant in Oswego, NY – all pushing aluminum to multi-year highs.

We are announcing an increase on our aluminum manufactured goods of 8 – 12% effective with orders placed after Dec. 12, 2025.

Please note, we will continue to price gutter and trim coil monthly. We will continue to monitor the price impacts of the tariffs and continue to keep you aware of the trends.

Thanks for your business – your success is our success.



Shania Berg

Shania Berg
Pricing Manager